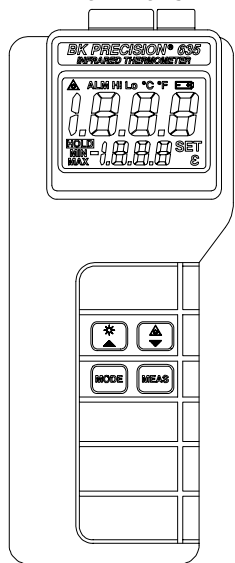


OPERATING INSTRUCTIONS

BK PRECISION® 635 

INFRARED THERMOMETER WITH LASER SIGHTING




INTRODUCTION

This instrument is a portable easy to use 3 digit, compact-sized digital infrared thermometer with laser sighting designed for simple one hand operation. Meter comes with Backlit LCD display, Auto-hold function and auto power down (**15 seconds** approx.) after releasing MEAS button to extend battery life.

SAFETY INFORMATION

It is recommended that you read the safety and operation instructions before using the infrared thermometer.

DANGER

Pressing the  button turns the laser beam on and off. Exercise extreme care and do not allow the laser beam to enter your eye or those of any other person or animal.

- Do not look directly into the laser light from the optical system.
- When measuring the temperature of an object which has a mirror finish, be careful not to allow the laser light beam to be reflected off the surface into your eyes or those of another person.
- Do not allow the laser light beam to impinge upon any gas which can explode.

CAUTION

- Do not use the unit near any device which generates strong electromagnetic radiation or near a static electrical charge, as these may cause errors.
- Do not use the unit where it may be exposed to corrosive or explosive gases. The unit may be damaged, or explosion may occur.
- Do not keep or use this unit in an environment where it will be directly illuminated by sunshine, or where it will be exposed to high temperatures, high humidity or condensation. If you do, it may be deformed, its insulation may be damaged, or it may no longer function according to specification.
- Do not point the lens at the sun or at any other source of strong light. If you do, the sensor may be damaged.
- Do not contact the lens against the object whose temperature is to be measured, or get it dirty, allow it to be scratched, or allow any foreign material to adhere to it. Doing so may cause errors.
- Do not touch or hold by the front cone. Temperature reading can be affected by heat from hand.
- Do not place the meter on or around hot objects (70°C/158°F). It may cause damage to the case.
- If the meter is exposed to significant changes in ambient temperature (hot to cold or cold to hot). Allow 20 minutes for temperature stabilization, before taking measurement.
- Condensation may form on the lens when going from a cold to hot environment-wait 10 minutes for condensation to dissipate before taking measurements.
- This unit is not constructed to be water proof or dustproof, so do not use it in a very dusty environment or in one where it will get wet.

SPECIFICATIONS

GENERAL

Display:

3½ digit liquid crystal display (LCD) with maximum reading of 1999

Low battery indication: the "E" is displayed when the battery voltage drops below the operating level

Measurement rate: 1 times per second, nominal.

Operating Environment: 32°F to 122°F (0°C to 50°C) at < 80% relative humidity

Storage Temperature: 40°F to 140°F (-20°C to 60°C) , 0 to 80% R.H. with battery removed from meter

Auto power off: 15 seconds.

Standby consuming current: < 20µA

Battery:

Standard 9V battery (NEDA 1604, IEC 6F22)

Battery Life: 100 hours (continuity) typical with carbon-zinc battery (Laser marker and Back-Light not illuminated)

Dimensions:

170mm(H) x 65.5mm(W) x 35mm(D)

Weight: 195g (including probe and batteries)

Laser Specifications:

Laser safety classification of Class 2

Wave Length: Red (630nm~ 670nm).

Operating Distance: 2 to 50 feet.

Power out: < 1mW , class 2 laser product.

ELECTRICAL

Temperature Range: -4°F to 1022°F / -20°C to 550°C

Display Resolution: 1°F , 0.5°C/1°C(Auto)

Accuracy: ± 2% of reading or ± 6°F/3°C, whichever is greater @ 64.4 to 82.4°F (@ 18 to 28°C) ambient operating temperature.

Temperature Coefficient: ± 0.2% of reading or ± 0.36°F/0.2°C, whichever is greater, change in accuracy per °F/°C change in ambient operating temperature above 82.4°F/28°C or below 64.4°F/18°C.

Response Time: 1 second

Spectral Response: 6 to 14µm nominal

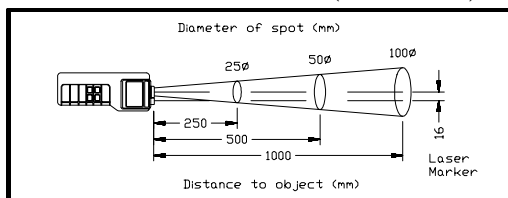
Emissivity: 0.10 to 1.00 by step of 0.01

Detection Element: Thermopile

Optical Lens: Fresnel Lens

Sighting: 1-beam laser marker < 1mW (class 2)

Field of View: 100mmØ at 1000mm (3.9"Ø at 39.0")



Spot size increases with distance from the probe tip as shown (Spot Diameter measured at 90 % Energy)

OPERATING INSTRUCTIONS

Auto Power-down function

If unused for about **15 seconds**, the meter will power-down automatically. Press MEAS button switches to resume power-on mode.


Turning the Power on

When the power is down, press MEAS **less than 1 sec** button to turn on the meter.





The values and settings on the LCD return to what they were before the power was last turned off.

When the power is down, press MEAS more than 1 sec, the last record of MAX/MIN was erased.



Display Back-Light Button

Press  button to turn on or off the LCD Back-Light during measurement, or while the display shows HOLD, MAX or MIN.

Laser Sighting

Press  button to on the  annunciator. If  annunciator is on, press MEAS button and the laser beam will turn on and  annunciator will blink. Releasing MEAS button turns off the laser beam.

Selecting the Temperature Scale (°C or °F)

Readings are displayed in either degrees Celsius(°C) or degrees Fahrenheit(°F). When the thermometer is turned on, it is set to the temperature scale that was in use when the thermometer was last turned off. To change the temperature scale, in power down mode hold the  button (°F) [ button (°C)] down, and then press MEAS button until the °F (°C) annunciator appear.

Continuous Measurement

1. In the power down mode, holding the MODE key down and then pressing the MEAS key will put the meter into the continuous measurement mode, **if HOLD was show, please press MEAS button again to into the continuous measurement.**

2. When the MEAS key is pressed again to stop measuring temperature and automatically hold the display reading, the meter power down automatically after **15 seconds**.



NOTE: During the continuous measurement mode, the HOLD indication does not appear.



NOTE: During the continuous measurement mode, the laser sighting is not turned on.



MODE SELECTION AND OPERATION

Press MODE button switches the mode around the cycle $\epsilon \rightarrow$ ALM Hi \rightarrow ALM Lo \rightarrow MAX \rightarrow MIN \rightarrow HOLD.

HOLD :Releasing MEAS button stops measuring temperature, the HOLD indication appears, and the measured temperature is held.

ϵ :The thermal emissivity of the object set using the  and  keys.

ALM Hi :The upper limit alarm temperature is set using the  and  keys. When the measured temperature is exceeded the Hi setpoint, the beeper emits a discontinuous pulse tone and "ALM Hi" is displayed.

ALM Lo :The lower limit alarm temperature is set using the  and  keys. When the measured temperature is below the Lo setpoint, the beeper emits a continuous pulse tone and "ALM Lo" is displayed.

MAX :The maximum temperature during measurement is displayed. when measuring and also pressing the mode key, this will enter MAX/MIN/Present cycling.

MIN :The minimum temperature during measurement is displayed. when measuring and also pressing the mode key, this will enter MAX/MIN/Present cycling.

NOTE: when the power is down, press the MEAS key more than 1 sec the last record of MAX/MIN was erased.

SET MODE & Numeric input key

"SET" annunciator appears when a numerical value can be set (during setting of ϵ , ALM Hi and ALM Lo).

▲ key :The numerical value is increased.

▼ key :The numerical value is reduced.

If either of these numerical value keys is held down, the numerical value changes rapidly in the appropriate direction.

The data will store in nonvolatile storage region while after completing settings will store in volatile storage.

How to specify the thermal emissivity (ϵ)

1. Stick black body tape on the object whose temperature is to be measured, or spray it with black body spray.
2. Set the thermal emissivity value (ϵ) on the LCD to 0.95.
3. Press the MEAS key, so as to measure the temperature (T_{real}) of the part on which body tape (or black body spray) is applied.
4. Measure the temperature (T) of the parts to which body tape (or black body spray) is not applied.
5. Change the thermal emissivity value (ϵ).
6. The value of the thermal emissivity (ϵ) at which T comes out to be equal to T_{real} is the correct value for the inherent thermal emissivity of the body whose temperature is to be measured.

MAINTENANCE

Battery Replacement

Power is supplied by a 9 volt "transistor" battery. (NEDA 1604, IEC 6F22). The " " appears on the LCD display when replacement is needed. To replace the battery, remove the two screws from the back of the meter and lift off the battery cover. Remove the battery from battery contacts.

Cleaning

Periodically wipe the case with a damp cloth and detergent, do not use abrasives or solvents.

Substance	Thermal emissivity	Substance	Thermal emissivity
Asphalt	0.90 to 0.98	Cloth (black)	0.98
Concrete	0.94	Human skin	0.98
Cement	0.96	Lather	0.75 to 0.80
Sand	0.90	Charcoal (powder)	0.96
Earth	0.92 to 0.96	Lacquer	0.80 to 0.95
Water	0.92 to 0.96	Lacquer (matt)	0.97
Ice	0.96 to 0.98	Rubber (black)	0.94
Snow	0.83	Plastic	0.85 to 0.95
Glass	0.90 to 0.95	Timber	0.90
Ceramic	0.90 to 0.94	Paper	0.70 to 0.94
Marble	0.94	chromium oxides	0.81
Plaster	0.80 to 0.90	Copper oxides	0.78
Mortar	0.89 to 0.91	Iron oxides	0.78 to 0.82
Brick (red)	0.93 to 0.96	Textiles	0.90

OPERATION

1. When the power is down, pressing MEAS button turns on the power.
2. Use "☼" button to select turn on or turn off the display Back-Light.
3. Use "▲" button to select turn on or turn off the Laser beam.
4. Press the MODE button, if necessary to set the thermal emissivity value (ϵ).
5. Point the lens at the object whose temperature is to be measured.
6. Press the MEAS button. Measurement is performed as long as the MEAS button is kept pressed.
7. Referring to the spot size figure, aim the laser beam at the object whose temperature is to be measured.
NOTE: Although the field of measurement (or Field of View) and the spot almost coincide, actually the field of measurement corresponds to the diameter for 90% optical response. The object whose temperature is to be measured needs to be larger than the measurement diameter (spot of size) by an adequate margin at least 1.5 to 2 times larger.
8. Read the display.



LIMITED ONE YEAR WARRANTY

BK PRECISION warrants to the original purchaser that its product, and the component parts thereof, will be free from defects in workmanship and materials for a period of one year from the date of purchase.

BK PRECISION will, without charge, repair or replace, at its option, defective product or component parts upon delivery to an authorized *BK PRECISION* service contractor or to the factory service department, accompanied by proof of the purchase date in the form of a sales receipt.

Exclusions: This warranty does not apply in the event of misuse or abuse of the product or as a result of unauthorized alterations or repairs. It is void if the serial number is altered, defaced or removed.

MEASUREMENT CONSIDERATIONS

1. Theory of Measurement
Every object emits infrared energy in accordance with its temperature. By measuring the amount of this radiant energy, it is possible to determine the temperature of the emitting object.
2. About Infrared
Infrared radiation is a form of light (electromagnetic radiation), and has the property that it passes easily through air while it is easily absorbed by solid matter. With an emission thermometer which operates by detecting infrared radiation accurate measurement is possible, irrespective of the air temperature or the measurement distance.
3. Emission Thermometer Structure
Infrared radiation which has been emitted from the object is focused upon an infrared radiation sensor, via an optical system. This includes a lens which is transparent to infrared radiation, and 5.3 μ m cut off filter. The output signal from the infrared radiation sensor is input to an electronic circuit along with the output signal from a standard temperature sensor (Thermopile).

4. Emissivity

All objects emit invisible infrared energy. The amount of energy emitted is proportional to the object's temperature and its ability to emit IR energy. This ability, called emissivity, is based upon the material that the object is made of and its surface finish. Emissivity values range from 0.10 for a very reflective object to 1.00 for a black body. Factory set emissivity value of 0.95, which cover 90% of typical applications.

5. If the surface to the measured is covered by frost or other material, clean it to expose the surface.
6. If the surface to be measured is highly reflective, apply masking tape or matt finish black paint to the surface.
7. If the meter seems to be giving incorrect readings check the front cone. There may be condensation or debris obstructing the sensor; clean per instructions in the maintenance section.

BK PRECISION shall not be liable for any consequential damages, including without limitation damages resulting from loss of use. Some states do not allow limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific rights and you may have other rights which vary from state-to-state.

For your convenience, we suggest you contact your *BK PRECISION* distributor, who may be authorized to make repairs or can refer you to the nearest service contractor.

If warranty cannot be obtained locally, please send the unit to *BK PRECISION* Service Department, 22820 Savi Ranch Parkway Yorba Linda, CA 92887, properly packaged to avoid damage in shipment.

BK PRECISION Test Instruments only warrants products sold in the U.S.A. and its overseas territories. In other countries each distributor warrants the *BK PRECISION* products which it sells.

CUSTOMER SUPPORT 1-800-462-9832

Precision offers courteous, professional technical support before and after the sale of their test instruments. The following services are typical of those available from our toll-free telephone number:

- Technical advice on the use of your instrument.
- Technical advice on special applications of your instrument.
- Technical advice on selecting the best instrument for a given task.
- Instrument for information on optional accessories for your instrument.
- Information on instrument repair and recalibration services.
- Replacement parts ordering.
- Information on other *BK PRECISION* instruments.
- Requests for a new *BK PRECISION* catalog.
- The name of your nearest *BK PRECISION* distributor.

Call toll-free 1-800-462-9832
Monday through Friday, 8:00 A.M. to 5:00 P.M.
Pacific Standard Time

BK PRECISION®

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