



Component measuring instruments





## Simultaneous high-speed measurement of internal resistance and battery voltage From large-cell to high-voltage battery testing - HIOKI is The Choice

The **BT3563**, **BT3562**, and **3561 BATTERY HITESTERs** support simultaneous high-speed measurement of internal resistance (IR) and battery voltage (OCV) for the ever-expanding production lines of increasingly larger lithium-ion low resistance batteries, and other battery packs for high voltage applications.

- Measure high-voltage battery packs up to 300V (with the BT3563)
- · Ideal for high-precision cell voltage measurements (accurate to 0.01% of reading)
- Measurement circuitry employs enhanced current regulation
- Fast 10 ms response and 8 ms sampling time for high-speed measurements (with the BT3563 and BT3562)
- Ranges from 3 m $\Omega$  to 3000  $\Omega$  (with the BT3563 and BT3562) support coin-size to large-cell batteries





HIOKI company overview, new products, environmental considerations and other information are available on our website.

## **Resistance and voltage measurements**

## **BATTERY HITESTER BT3563 BT3562** 3561



Li-ion

Batter

## Measurement Parameters and Applications

- High-voltage battery pack testing
- Battery module testing
- Large (low-resistance) cell testing
- High-speed mass production testing of coin batteries
- Fuel cell stack measurements
- Battery research and development measurement applications

Lithium-Ion and Secondary Batteries

## **BATTERY HITESTER BT3563** BATTERY HITESTER BT3562



Voltage measurement ranges: 6V/60V/300V (BT3563) 6V/60V (BT3562)

**Resistance measurement ranges:**  $3m\Omega/30m\Omega/300m\Omega/$ 



## Advanced Functions

#### Four-Terminal AC Method

The four-terminal, 1-kHz AC method uses four contact probes to measure resistance independently of that of the measurement leads.

#### Measurement Error Detection

Detects test probe contact failure and broken leads, for 100% measurement reliability.

#### Self-Calibrating

Minor drift and gain fluctuations within the internal measurement circuitry are automatically corrected to maintain high accuracy.

#### Averaging Function

Stable readings can be consistently obtained by averaging two to 16 measurements.

## to confirm finished quality

## Features of Battery HiTester Series

### **High Precision**

Resistance ±0.5% rdg. ±5 dgt. Voltage ±0.01% rdg. ±3 dgt.

Common to the BT3563, BT3562 and 3561

### **High Resolution**

Resistance: 0.1 μΩ<sup>\*1</sup>  $(3 \text{ m}\Omega \text{ range})$ Voltage: 10 µV<sup>\*1</sup> (6 V range) \*1 BT3563 and BT3562

- The 3 m $\Omega$  range (with 0.1  $\mu\Omega$  resolution) is ideal for testing ever lower-resistance large cells (BT3563 and BT3562).
- The 6 V range (with 10 µV resolution and 0.01% accuracy) is ideal for the high-precision voltage measurements required for cell testing (BT3563 and BT3562).

## Measurement Parameters and Applications

- For high-speed production line testing of small battery packs for mobile and portable communications devices
- For high-speed production line testing of small cells
- High-speed 10ms inspection in the 300m $\Omega$  and 3 $\Omega$  ranges
- Improve inspection efficiency during mass production of compact cells



## Quick Response with small cell measurement **Resistance & Voltage** Simultaneous measurements within 10 ms<sup>\*</sup> \*4 Sampling time + response time: with EX.FAST sampling 3561

## **Battery HiTester Series**

#### Measurement Value Storage

Store up to 400 measurement values by external trigger input, for bulk transfer to a computer.

#### Statistical Calculations

Apply statistical calculations to up to 30,000 data points to facilitate process and quality control.

#### Save Measurement Setting Configurations

Up to 126 measurement configurations such as comparator setting criteria can be saved and reloaded. Saved configurations can be selected by external control.

## BATTERY HITESTER 3561

Provides high-speed

\*3 BT3563: up to 300V

BT3562: up to 60V

productivity (BT3563).

**Quick Response Resistance & Voltage** 

Simultaneous measurements

within 18 ms<sup>\*2</sup>

\*2 Sampling time + response time:

with EX.FAST sampling

BT3563 and BT3562

measurement of high-voltage\*3

battery packs, for improving



Voltage measurement ranges: 20V **Resistance measurement ranges:**  $300m\Omega/3\Omega$ 

# **Automatic Testing Lines**

## High Speed Interfaces

The fastest 10 ms measurement data can be transferred via the standard RS-232C interface at up to 38,400 bps. Models with the -01 suffix include a GP-IB interface.

## Handler Interface

Triggering, measurement configuration loading, and zero adjustment can be externally controlled. Output signals provide comparator results, end-of-measurement events, and measurement errors. (Because the BT3563/BT3652 are different from the 3561, consult each model's Instruction Manual for specific details or designs.)

BT3563, BT3562 and 3561 External I/O Items						
Input (no-voltage contacts <sup>*1</sup> )	Output (open collector <sup>*1</sup> )					
Measurement trigger (TRIG)     Print (PRINT)     Zero adjustment (0ADJ)     Calibrate (CAL)     Manual comparator (MANU)     Load panel settings (7 bits)     (LOAD0 to LOAD6)	End-of-Measurement (EOM)     Measurement-in-progress (INDEX)     Comparator results (R-Hi, R-IN, R-Lo,     V-Hi, V-IN, V-Lo, PASS, FAIL <sup>-2</sup> ) <sup>*</sup> 2 FAIL is BT3563 and BT3562 only     Measurement error (ERR)     General-purpose output     (OUT1 to OUT9) (only 3561)					

<sup>\*1</sup> The input and output signals of the BT3563 and BT3562 are isolated via photoocuplers.

#### EXT I/O Connectors (BT3563 and BT3562, accessories not supplied)

Installed connector (HiTester side):	37-pin D-SUB accepts #4-40 screws
Mating connectors:	DC-37P-ULR (solder type) or DCSP-JB37PR
	(welded type) from Japan Aviation Electronics
	Industry, Ltd., or equivalent

#### ■ EXT I/O Connectors (3561, accessories not supplied)

Installed connector (HiTester side):	57RE-40360-730B (D29) (DDK)
Mating connectors:	57-30360 (DDK), RC30-36P (Hirose Electric
	Co., Ltd.), or equivalent

## Comparator Functions

#### Judges Resistance & Voltage Simultaneously

Resistance and voltage can be simultaneously judged Hi/IN/Lo by

independent comparators. Judgment results are provided on the display, beeper, and external I/O. The display allows confirming both results at a glance.





MC IN IN MC IN IN MC IN IN MC IN MC IN MC IN Resistance comparator

settings

Voltage comparator settings



BT3563-01 and BT3562-01 Rear Panel



3561-01 Rear Panel



#### ■ BT3563 and BT3562 External I/O Timing Chart



#### • Composite Judgment Result Output

External I/O provides both separate and combined outputs of resistance and voltage judgment results, so composite results can be monitored.

#### Alternative Setting Methods

Set judgment thresholds by specifying high/low (Hi/Lo) values or by specifying a standard value and deviation (%).

#### Manual Comparator

Comparator judgments can be executed only when required, supporting flexible control by footswitch or PLC.

#### Dual Beep Tones

Different beep tones distinguish IN and Hi/Lo judgments. Both tones can be independently enabled or disabled.

# **Multiple Recording Methods**

### Analog Output (BT3563-01 and BT3562-01 only)

The BT3563-01 and BT3562-01 provide analog output of resistance measurement values. This is convenient for combining recorded data from multiple locations or of various data types, such as for logging long-term measurements and for fuel cell evaluation.

Output contents	Measured resistance (displayed value)
Output rate	0 to 3.1 V DC (corresponding to displayed value of 0 to 31000)
Resolution	12 bits
Response time	10 ms



## PC Application Program

Measurement data can be transferred to a PC for importing to a spreadsheet program or storage as CSV files. Interval and manual measurements can be triggered by a keystroke or external trigger signal.

Download the PC application program from our website:

http://www.hioki.com/

				na 3501 Data Capture Elle Settings Help	
201	00802.xls	B	C	Data Save     C In File     [C:\Program Files\3551 Data Capture\18-08-02.cov	
1	,, ,		~		Browse
2				6 In Excel	
3	1	2.8010E-03	5.99780	Recording Mode	
4	2	2.8011E-03	5.99780	Capture by "RETURN" Key	Monitor
5	3	2.8010E-03	5.99780	C Capture by EXT I/O TRIG	
6	4	2.8009E-03	5.99780	C Interval Logging	
7	5	2.8009E-03	5.99780	1 Sec. (0.3600) 1 Times (1.16000)	-
8	6	2.8010E-03	5.99779		Start Stop
9	7	2.8010E-03	5.99780	Measurement Value	
10	8	2.8010E-03	5.99779		
11	9	2.8009E-03	5.99780	R	
12	10	2.8009E-03	5.99780		
13	11	2.8010E-03	5.99780	V	
14	12	2.8011E-03	5.99781		
15	13	2.8009E-03	5.99780		
16	14	2.8009E-03	5.99780		
17	15	2 8009E-03	5 99780	3561 Progra	am Screen Sh



## Data Printing

Measurement values, and those including judgment results and statistical calculation results can be printed using an RS-232C-compatible printer.

#### Interval Printing

Elapsed time and measurement values can be printed over a specified interval. The interval can be set from 1 to 3,600 seconds.

#### Requirement specification (printer)

The requirements for a printer to be connected to the instrument are as follows. Confirm compatibility and make the appropriate settings on the printer before connecting it to the instrument.

Interface Characters per line Communication speed Data bits	: RS-232C : At least 40 1 : 9600 bps : 8			63/BT3562/35 n) Connector	61
Parity	: none	Function		Signal name	Pin
Stop bits	:1	Receive Data	a l	R x D	2
		Transmit Data	a	ТхD	3
Flow control	: none	Signal or Common Ground		GND	5

ASCII data will be sent from the BT3563/BT3562/3561. Please use a printer that can output plain text.

For the RS-232C cable, the connector at the instrument end should be a molded type. The metal type (with hooks preventing the surface from being flat) will not fit due to the instrument's design.



5

## Specifications

## BT3563,BT3562 and 3561 Specifications

Resistance and voltage			
Four-terminal AC (1-kHz) method			
$\Omega V, \Omega$ and V			
[BT3563(-01)] ±300V DC rated input voltage			
±300V DC maximum rated voltage to ground [BT3562(-01)]			
±60V DC rated input voltage			
±70V DC maximum rated voltage to ground			
[3561(-01)]			
±22V DC rated input voltage			
±70V DC maximum rated voltage to ground			
[BT3563(-01) and BT3562(-01)]			
$3m\Omega/30m\Omega/300m\Omega$ ranges: Approx.90k $\Omega$			
$3\Omega/30\Omega/300\Omega/3000\Omega$ ranges: Approx.1M $\Omega$			
[3561(-01)]			
Approx.1MΩ			
Four steps – Extra Fast, Fast, Medium or Slow			
[BT3563(-01) and BT3562(-01)]			
Approx. 10 ms for measurements Note: Response time depends on reference values and the mea- surement object.			
[3561(-01)]			
Approx. 3 ms for measurements Note: Response time depends on reference values and the mea- surement object.			
Sampling time + Response time			

Zero-adjustment	1000-count range (both resistance and voltage)
Triggering	Internal or external
Delay time	On/off, 0 to 9.999 seconds
Averaging samples	On/off, 2 to 16 samples
Statistical calculations	Total data count; valid data count; maximum, minimum and average values; standard deviation; population stan- dard deviation and process capability indices
Measurement value output function	Measurement values are output via RS-232C upon trig- ger input
Measurement value memory	Up to 400 measurements
Panel save/load	Up to 126 configuration settings Save Frequently Used Settings in Memory: Measurement function, resistance measurement range, auto-range setting, zero-adjust setting data, sampling rate, trigger source, delay setting, averaging and com- parator settings, statistical calculation setting, display switching and key-lock.
Analog Output	[BT3563-01 and BT3562-01 only] Measured resistance (displayed value, from 0 to 3.1 V DC)
External interface	External I/O, RS232C (9600, 19200 or 38400 bps), Printer RS-232C (all models), GP-IB (Model BT3563-01, BT3562-01 and 3561-01 only)
Other functions	Over-range display, measurement error detection, self- calibration, dual comparators, key-lock

## BT3563,BT3562 and 3561 General Specifications

Operating temperature & humidity	0 to 40°C, 80% rh or less (non-condensating)
Storage temperature & humidity	-10 to 50°C, 80% rh or less (non-condensating)
Guaranteed accuracy temperature & humidity	$23^{\circ}C \pm 5^{\circ}C$ , 80% rh or less (non-condensating)
Operating conditions	Indoors, below 2000 m ASL
Rated supply voltage	100 to 240 V AC (auto-selecting)
Rated supply frequency	50/60 Hz
Rated power consumption	30 VA

Insulation withstand potential	<ul> <li>[BT3563(-01), BT3562(-01)]</li> <li>1.39 kV AC for 15 s (with 10 mA cut-off current) between all mains supply terminals and protective ground terminal</li> <li>2.224 kV AC for 15 s (with 1 mA cut-off current) between all measurement jacks and interfaces</li> <li>1.39 kV AC for 15 s (with 1 mA cut-off current) between all measurement jacks and protective ground terminal</li> <li>[3561(-01)]</li> <li>1.69 kV AC for 15 s (with 10 mA cutoff current) between all mains supply terminals and protective</li> </ul>
	ground, interfaces, and measurement jacks
Dimensions	Approx. $215W \times 80H \times 295D$ mm (without projections)
Mass	Approx. 2.4 kg
Accessories	Power Cord (1)
Applicable Standards	Safety EN61010-1 EMC EN61326 EN61000-3-2 EN61000-3-3

#### • BT3563 and BT3562 [Sampling Times]

[]							
Function		EX.FAST	FAST	MEDIUM	SLOW		
ΩV	(50Hz)	8ms	24ms	84ms 70ms	259ms		
	(60Hz)		2.1115		253ms		
Ω	(50Hz)	4ms	12ms	42ms	157ms		
12	(60Hz)	41115	121115	35ms	150ms		
V	(50Hz)	4ms	12ms	42ms	157ms		
V	(60Hz)	41115	121115	35ms	150ms		

Items in the parentheses () indicate supply frequency settings; Tolerance:  $\pm 5~ms$  for SLOW sampling, and  $\pm 1~ms$  for other settings.

## • 3561

## [Sampling Times]

Function		EX.FAST	FAST	MEDIUM	SLOW
ΩV	(50Hz)	7ms	23ms	83ms	258ms
12 V	(60Hz)			69ms	252ms
Ω	(50Hz)	4ms	12ms	42ms	157ms
12	(60Hz)	2) 4ms 1	121115	35ms	150ms
V	(50Hz)	4ms	12ms	42ms	157ms
v	v (60Hz)		12ms	35ms	150ms

Items in the parentheses () indicate supply frequency settings; Tolerance:  $\pm 5$  ms for SLOW sampling, and  $\pm 1$  ms for other settings.

## Measurement Ranges and Accuracy (Guaranteed Accuracy Period: 1 year)

## BT3563,BT3562 and 3561 Conditions of Guaranteed Accuracy

Temperature & humidity:

23 °C  $\pm$ 5 °C, 80% rh or less (non-condensating) Zero-adjustment: After executing zero-adjustment Warm-up time: At least 30 min. Self-calibration:

Unless using SLOW sampling, execute self-calibration after warm-up and restrict temperature fluctuations to within  $\pm 2$  °C after calibration.

#### About Accuracy

Accuracy is calculated from the reading error ( $\pm$ % rdg.) determined by the measurement value and range, and the digit error ( $\pm$  dgt.).

#### Calculation Example

Measurement value: 1  $\Omega$ , Measurement range: 3  $\Omega$ Specified accuracy (from table below):  $\pm 0.5\%$  rdg.,  $\pm 5$  dgt. (A) Reading error ( $\pm\%$  rdg.): 1 [ $\Omega$ ] × 0.5% =  $\pm 0.005$  [ $\Omega$ ] (B) Digit error ( $\pm$  dgt.):  $\pm 5$  dgt. =  $\pm 0.0005$  [ $\Omega$ ] (at 0.0001  $\Omega$  resolution)

(C) Total error (A + B):  $\pm 0.0055 \ [\Omega]$ 

Applying total error (C) to the measurement value of 1  $\Omega$  gives an error limit of 0.9945 to 1.0055  $\Omega$ .

## • BT3563 and BT3562

#### [Resistance Measurement]

Range	3mΩ	30mΩ	300mΩ	3Ω	30Ω	300Ω	3000Ω
Maximum display Value	3.1000mΩ	31.000mΩ	310.00mΩ	3.1000Ω	31.000Ω	310.00Ω	3100.0Ω
Resolution	0.1μΩ	1μΩ	10μΩ	100μΩ	$1m\Omega$	10mΩ	100mΩ
Measurement Current*1	100mA	100mA	10mA	1mA	100µA	10µA	10µA
Measurement Current Frequency		1kHz ±0.2Hz					
Accuracy <sup>*2</sup>	±0.5%rdg.±10dgt.	±0.5%rdg. ±5dgt.					
Temperature coefficient	(±0.05%rdg. ±1dgt.) / °C	(±0.05%rdg. ±0.5dgt.) / °C					
Open-Circuit Voltage	25V peak		7V peak	4V peak			

\*1 Measurement current accuracy is  $\pm 10\%$ .

\*2 30m $\Omega$  to 3000 $\Omega$  ranges: Add ±3 dgt. for EX FAST, or ±2 dgt. for FAST and MEDIUM 3m $\Omega$  range: Add ±30 dgt. for EX FAST, or ±10 dgt. for FAST, or ±5 dgt. for MEDIUM

#### [Voltage Measurement]

Range	6V	60V	300V (only BT3563)
Maximum display Value	$\pm 6.00000$ V	$\pm 60.0000 V$	±300.000V
Resolution	10µV	100µV	1mV
Accuracy <sup>*3</sup>	±0.01%rdg. ±3dgt.		
Temperature coefficient	(±0.001%rdg. ±0.3dgt.) / °C		

\*3 Add  $\pm$ 3 dgt. for EX FAST, or  $\pm$ 2 dgt. for FAST and MEDIUM

#### • 3561

#### [Resistance Measurement]

-	-		
Range	300mΩ	3Ω	
Maximum display Value	310.00mΩ	3.1000Ω	
Resolution	10μΩ	100μΩ	
Measurement Current*4	10mA	1mA	
Measurement Current Frequency	1kHz ±0.2Hz		
Accuracy <sup>*5</sup>	±0.5%rdg. ±5dgt.		
Temperature coefficient	(±0.05%rdg. ±0.5dgt.) / °C		
Open-Circuit Voltage	7V Peak		

\*4 Measurement current accuracy is  $\pm 10\%$ .

\*5 Add  $\pm$ 3 dgt. for EX FAST, or  $\pm$ 2 dgt. for FAST and MEDIUM

\*6 Add  $\pm$ 3 dgt. for EX FAST, or  $\pm$ 2 dgt. for FAST and MEDIUM

#### • 3561 [Voltage Measurement]

Range	20V		
Maximum display Value	±19.9999V		
Resolution	0.1mV		
Accuracy <sup>*6</sup>	±0.01%rdg. ±3dgt.		
Temperature coefficient	(±0.001%rdg. ±0.3dgt.) / °C		

## Option Configurations



• Options (Interface Cables)

Interface (RS-232C and GP-IB) Connection cables

All information correct as of Nov. 4, 2011. All specifications are subject to change without notice





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